

Work Order ID 135469-2

Wednesday, August 12, 2015 4:29:56 PM

135469

To ship Qty 1 Sept 11/15
Balance Stock

Page 1

Item ID: D412-704-011

Accept

N9000040100

Setup Start

NS1

Revision ID:

Item Name: Co-Pilot's Emergency Cargo Release

Stop

NS2

Start Date: 8/05/15 Start Qty: 3.00

3

Cust Item ID:

Required Date: 8/12/15 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: MLS

Date: AUG 14

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-704

D

100

Document Control

0.00

27
9-89

100

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D412-704-011 CHG003

1x DAS 28 9-89 JAN 04 2015

110

Pick Kit

0.00

3X 27 9-89

110

Packaging

Memo

0.00

Packaging

SEP 02 2015

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

1x DAS 28 9-89 JAN 04 2015

Work Order ID 135469

Wednesday, August 12, 2015 4:29:56 PM

135469

Page 2

Item ID: D412-704-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Co-Pilot's Emergency Cargo Release

Stop

NS2

Start Date: 8/05/15

Start Qty: 3.00

3

Cust Item ID:

Required Date: 8/12/15

Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-704-011 Location : FG 018								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

/x

DAS
28
9-89

JAN 04 2016

ML5

JAN 05 2016

ML5

JAN 04 2016

Picklist Print

Wednesday, August 12, 2015 4:29:55 PM

Page 1

Work Order ID: 135469

135469

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:B05.01.28Hardware added to Step 3KJ/RF
IPP Rev:C05.12.21Hardware removed on Step 3 EC IPP REV:D AS
PER REV C JLM VERIFIED BY:EC
IPP REV:E 12.05.10 per ECN 12-583 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D412-704-041		Manufactured	No			110	Each	2.0000	1	3			DAS 6 9-89
D412-704-041													
Pedal Ass'Y													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST229B		2		B136576				27 9-89	
				125389		1							DAS 6 9-89
				132732		1							
D412-704-045		Manufactured	No			110	Each	2.0000	1	3			DAS 6 9-89
D412-704-045													
Cable Ass'Y													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST219		2						27 9-89	
				131829		1							
				132570		1							
D3207-5		Manufactured	No			110	Each	23.0000	1	3			DAS 6 9-89
D3207-5													
Bracket													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST024		1						27 9-89	
				115759		1							
				ST038A		22							
				116991		22							

SEP 02 2015

Picklist Print

Wednesday, August 12, 2015 4:29:55 PM

Page 2

Work Order ID: 135469

135469

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co-Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

D3207-7 Manufactured No

110 Each 22.0000 1 3

D3207-7

Packer

**

DAS

6

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST024

22

27

9-89

110077

22

3

D3207-11 Manufactured No

110 Each 9.0000 1 3

D3207-11

Bracket

**

DAS

6

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST025

1

27

9-89

101652

1

1

ST038A

8

2

125242

8

D3208-1 Manufactured No

110 Each 11.0000 1 3

D3208-1

Doubler

**

DAS

6

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST025

11

27

9-89

124260

11

D3208-11 Manufactured No

110 Each 8.0000 1 3

D3208-11

Filler

**

DAS

6

9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST026

8

27

9-89

122473

8

3

SEP 02 2015

Picklist Print

Wednesday, August 12, 2015 4:29:55 PM

Page 3

Work Order ID: 135469

135469

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co-Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

D3208-3 Manufactured No

D3208-3

Pedal Mount Angle

110 Each 16.0000 1 3

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST025

16

117181

16

D3208-7 Manufactured No

D3208-7

Filler

110 Each 17.0000 1 3

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST025

17

119559

17

D3208-9 Manufactured No

D3208-9

Doubler

110 Each 8.0000 1 3

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST025

8

126281

8

D3214-1 Manufactured No

D3214-1

Decal

110 Each 10.0000 1 3

**

DAS
27
9-89

Location

Loc Qty

Loc Code

ST026

10

113747

1

131887

9

SEP 01 2015

Picklist Print

Wednesday, August 12, 2015 4:29:56 PM

Page 4

Work Order ID: 135469

135469

Parent Item: D412-704-011

D412-704-011

Parent Item Name: Co Pilot's Emergency Cargo Release

Start Date: 8/05/15

Required Date: 8/12/15

Start Qty: 3.00

Required Qty: 3.00

MS21919-DG5

Purchased

No

110

Each

39.0000

4

12

MS21919-DG5

**

Clamp

27

9-89

Location

Loc Qty

Loc Code

ST297

39

m128813

19

m129499

20

DAS
28
9-89

12

SEP 01 2015

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IIN-D412-704

Page 22 of 22

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

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Revision: **D**

Date: 14.12.02

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
1		1					D3208-11	FILLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1	1	1	AN3-10A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT
				1			MS20002-4	WASHER

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